

Safety Data Sheet according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Date of issue: 06/01/2017 Supersedes: 03/10/2014

Version: 1.0

# SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY

### 1.1. Product Identifier

Product Form: Mixture Product Name: Stainless Steel Ingot Product Code: EQS-5

### Other means of identification: Alloy

### **1.2.** Intended Use of the Product

Use of the Substance/Mixture: Metal alloy for multiple production uses

1.3. Name, Address, and Telephone of the Responsible Party

### Manufacturer Ellwood Quality Steels Company 700 Moravia Street New Castle, PA 16101 T (724) 658-6502

### www.elwd.com

### **1.4.** Emergency Telephone Number

Emergency Number

: 1-800-424-9300

CHEMTREC - TOLL FREE 24 HOUR EMERGENCY TELEPHONE NUMBER

### **SECTION 2: HAZARDS IDENTIFICATION**

### 2.1. Classification of the Substance or Mixture

### **Classification (GHS-US)**

As sold, this product, Stainless Steel Ingot EQS5 is not hazardous according to the criteria specified under the 29 CFR 1910.1200 Hazard Communication Standard, steel products are considered mixtures due to further processing which may produce dusts and or fumes. Refer to Section 3 and 8 for additional information. Refer to Section 11 for Toxicological Information.

### 2.2. Label Elements

**GHS-US Labeling** 

Not applicable

### 2.3. Other Hazards

**Other Hazards Not Contributing to the Classification:** This product is physiologically inert in its massive form. However, usergenerated dust and/or fumes may pose a physiological hazard if inhaled or ingested. Avoid inhalation of metal dusts and fumes. May cause an influenza-like illness. Avoid skin and eye contact with dusts to prevent mechanical irritation. User-generated dust is easily ignited and difficult to extinguish.

### 2.4. Unknown Acute Toxicity (GHS-US)

No data available

### SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

### 3.1. Substance

Not applicable

Full text of H-phrases: see section 16

# 3.2. Mixture

| Name               | Product identifier | %         | Classification (GHS-US)                     |
|--------------------|--------------------|-----------|---|
| Iron oxide (Fe2O3) | (CAS No) 1309-37-1 | 60 - 99   | Comb. Dust, H232<br>Aquatic Chronic 2, H411 |
| Chromium           | (CAS No) 7440-47-3 | 4 - 10    | Not classified                              |
| Manganese          | (CAS No) 7439-96-5 | 0.01 - 10 | Not classified                              |
| Molybdenum         | (CAS No) 7439-98-7 | 0.02 - 5  | Not classified                              |
| Silicon            | (CAS No) 7440-21-3 | 0.1 - 3   | Comb. Dust, H232<br>Flam. Sol. 2, H228      |
| Tungsten           | (CAS No) 7440-33-7 | 1 - 2     | Not classified                              |

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| Name               | Product identifier  | %            | Classification (GHS-US)  |
|--------------------|---------------------|--------------|--|
| Cobalt             | (CAS No) 7440-48-4  | 0.01 - 1     | Acute Tox. 4 (Oral), H302<br>Acute Tox. 1 (Inhalation:dust,mist), H330<br>Eye Irrit. 2A, H319<br>Resp. Sens. 1B, H334<br>Skin Sens. 1, H317<br>Repr. 2, H361<br>Aquatic Acute 1, H400<br>Aquatic Chronic 1, H410 |
| Nickel             | (CAS No) 7440-02-0  | 0.2 - 0.5    | Comb. Dust, H232<br>Skin Sens. 1, H317<br>Carc. 2, H351<br>STOT RE 1, H372<br>Aquatic Acute 1, H400<br>Aquatic Chronic 3, H412   |
| Vanadium pentoxide | (CAS No) 1314-62-1  | 0.01 - 0.25  | Acute Tox. 4 (Oral), H302<br>Acute Tox. 1 (Dermal), H310<br>Acute Tox. 4 (Inhalation:dust,mist), H332<br>Carc. 2, H351   |
| Carbon             | (CAS No) 7440-44-0  | 0.07 - 0.2   | Comb. Dust, H232   |
| Aluminum oxide     | (CAS No) 1344-28-1  | 0.005 - 0.05 | Comb. Dust, H232<br>Aquatic Acute 3, H402  |
| Titanium dioxide   | (CAS No) 13463-67-7 | 0.001 - 0.01 | Comb. Dust, H232   |
| Tantalum           | (CAS No) 7440-25-7  | 0.001 - 0.01 | Flam. Sol. 1, H228   |

### **SECTION 4: FIRST AID MEASURES**

### 4.1. Description of First Aid Measures

First-aid Measures General: If injury occurs or if you feel unwell seek medical advice.

**First-aid Measures After Inhalation**: If inhaled, remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.

**First-aid Measures After Skin Contact**: Cool skin rapidly with cold water after contact with molten product. Removal of solidified molten material from skin requires medical assistance. Remove contaminated clothing. Wash contaminated clothing before reuse. Obtain medical attention if irritation develops or persists.

**First-aid Measures After Eye Contact**: Immediately rinse with water for a prolonged period (at least 15 minutes) while holding the eyelids wide open. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.

First-aid Measures After Ingestion: If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.

### 4.2. Most important symptoms and effects, both acute and delayed

**Symptoms/Injuries:** Under normal conditions of use not expected to present a significant hazard. Under milling, or physical alteration metal dusts may be produced that cause irritation of the respiratory tract, skin, and may be harmful. Molten material may release toxic, and irritating fumes.

**Symptoms/Injuries After Inhalation:** During welding, the most significant route of exposure is by the inhalation (breathing) of welding fumes. If welding fumes are inhaled, they can cause a condition commonly known as metal fume fever with symptoms which resemble influenza. Symptoms may be delayed 4-12 hours and begin with a sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms may include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalized feeling of malaise. Fever, chills, muscular pain, mild to severe headache, nausea, occasional vomiting, exaggerated mental activity, profuse sweating, excessive urination, diarrhea and prostration may also occur.

**Symptoms/Injuries After Skin Contact:** Dust may cause irritation in skin folds or by contact in combination with tight clothing. Contact with hot, molten metal will cause thermal burns. Arc rays and sparks can burn skin.

**Symptoms/Injuries After Eye Contact:** Dust generated from material cutting may cause a slight irritation. Slivers may be generated, which could cause mechanical irritation or injure the eye. Dusts caused from milling and physical alteration will likely cause eye irritation. Fumes from thermal decomposition or molten material will likely be irritating to the eyes. **Symptoms/Injuries After Ingestion:** If large amounts are ingested: Gastrointestinal irritation.

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**Chronic Symptoms:** In massive form, no hazard exists. If physically altered to present slivers, ribbons, dusts or fumes from molten material: Molten material may produce fumes that are toxic, or irritating, and may cause metal fume fever. When machined or physically altered material may produce dusts or ribbons that may be irritating or harmful.

Chromium: Certain hexavalent chromium compounds have been demonstrated to be carcinogenic on the basis of epidemiological investigations on workers and experimental studies in animals. Increased incidences of respiratory cancer have been found in chromium (VI) workers. There is an increased incidence of lung cancer in industrial workers exposed to chromium (VI) compounds. Please refer to IARC volume 23 for a more detailed discussion.

Nickel: May cause a form of dermatitis known as nickel itch. Intestinal irritation, which may cause disorders, convulsions and asphyxia.

Aluminum: Inhalation of finely divided aluminum powder may cause pulmonary fibrosis.

Copper: Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin and hair. Tissue damage of mucous membranes may follow chronic dust exposure.

### 4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If medical advice is needed, have product container or label at hand.

### SECTION 5: FIREFIGHTING MEASURES

### 5.1. Extinguishing Media

**Suitable Extinguishing Media:** Cover with sand or earth. metal fire extinction powder. Use extinguishing media appropriate for surrounding fire.

Unsuitable Extinguishing Media: Do not use water jet. Use of heavy stream of water may spread fire.

### 5.2. Special Hazards Arising From the Substance or Mixture

**Fire Hazard:** In massive form: Not flammable. In powdered form: Metallic dusts may ignite or explode. Fire may produce irritating and/or toxic gases.

**Explosion Hazard:** In massive form: None known. In powdered form: Combustible dust. Dust clouds can be explosive. Avoid dust clouds in combination with static electricity.

Reactivity: Product itself is not explosive but if dust is generated, dust clouds suspended in air can be explosive.

### 5.3. Advice for Firefighters

Firefighting Instructions: Do not breathe fumes from fires or vapours from decomposition. Keep upwind.

**Protection During Firefighting:** Firefighters must use full bunker gear including NIOSH-approved positive-pressure self-contained breathing apparatus to protect against potential hazardous combustion and decomposition products.

### SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal Precautions, Protective Equipment and Emergency Procedures

### 6.1.1. For Non-emergency Personnel

Protective Equipment: Wear eye protection.

**Emergency Procedures:** Avoid creating or spreading dust. Eliminate ignition sources.

#### 6.1.2. For Emergency Responders

**Protective Equipment:** Safety glasses.

Emergency Procedures: Ventilate area. Eliminate ignition sources. Evacuate unnecessary personnel.

#### 6.2. Environmental Precautions

Do not allow to enter drains or water courses.

### 6.3. Methods and Material for Containment and Cleaning Up

For Containment: Contain and collect as any solid.

**Methods for Cleaning Up:** Avoid generation of dust during clean-up of spills. Take up mechanically (sweeping, shovelling) and collect in suitable container for disposal. Vacuum must be fitted with HEPA filter to prevent release of particulates during clean-up. Use only non-sparking tools. Use explosion-proof equipment.

6.4. Reference to Other Sections See heading 8, Exposure Controls and Personal Protection.

### **SECTION 7: HANDLING AND STORAGE**

### 7.1. Precautions for Safe Handling

Additional Hazards When Processed: Do not handle until all safety precautions have been read and understood. In powdered form: Fine dust dispersed in air may ignite. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.

**Precautions for Safe Handling:** Do not breathe dust. Do not get in eyes, on skin, or on clothing. Avoid creating or spreading dust. Always wash hands after handling the product. Do not eat, drink or smoke when using this product. Ensure there is adequate ventilation. Wear recommended personal protective equipment.

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Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Always wash your hands immediately after handling this product, and once again before leaving the workplace. Wash contaminated clothing before reuse. Do not eat, drink or smoke in areas where product is used.

#### 7.2. Conditions for Safe Storage, Including Any Incompatibilities

Storage Conditions: Store in original container. Store in a dry, cool place. Store in a well-ventilated place. Keep container tightly closed.

Incompatible Materials: Avoid contact with: strong acids. Mineral acids. Corrosive substances in contact with metals may produce flammable hydrogen gas.

7.3 Specific End Use(s)

### S

| •  | cific End Use(s)                        |                         |  |
|--|---|-------------------------|--|
| Metal alloy fo                                   | or multiple production uses.            |                         |  |
| SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION |   |                         |  |
| 8.1. Con   | trol Parameters                         |                         |  |
| Iron oxide (F                                    | e2O3) (1309-37-1)                       |                         |  |
| USA ACGIH  | ACGIH TWA (mg/m³)                       | 5 mg/m <sup>3</sup>     |  |
| USA NIOSH  | NIOSH REL (TWA) (mg/m³)                 | 5 mg/m <sup>3</sup>     |  |
| USA IDLH   | US IDLH (mg/m <sup>3</sup> )            | 2500 mg/m³              |  |
| USA OSHA   | OSHA PEL (TWA) (mg/m³)                  | 5 mg/m <sup>3</sup>     |  |
| Chromium (7                                      | /440-47-3)                              | -                       |  |
| USA ACGIH  | ACGIH TWA (mg/m³)                       | 0.5 mg/m <sup>3</sup>   |  |
| USA NIOSH  | NIOSH REL (TWA) (mg/m³)                 | 0.5 mg/m <sup>3</sup>   |  |
| USA IDLH   | US IDLH (mg/m³)                         | 250 mg/m <sup>3</sup>   |  |
| USA OSHA   | OSHA PEL (TWA) (mg/m³)                  | 1 mg/m <sup>3</sup>     |  |
| Nickel (7440-                                    | 02-0)                                   |                         |  |
| USA ACGIH  | ACGIH TWA (mg/m <sup>3</sup> )          | 1.5 mg/m <sup>3</sup>   |  |
| USA NIOSH  | NIOSH REL (TWA) (mg/m³)                 | 0.015 mg/m <sup>3</sup> |  |
| USA IDLH   | US IDLH (mg/m <sup>3</sup> )            | 10 mg/m <sup>3</sup>    |  |
| USA OSHA   | OSHA PEL (TWA) (mg/m³)                  | 1 mg/m <sup>3</sup>     |  |
| Manganese (                                      | 7439-96-5)                              |                         |  |
| USA ACGIH  | ACGIH TWA (mg/m³)                       | 0.1 mg/m <sup>3</sup>   |  |
| USA NIOSH  | NIOSH REL (TWA) (mg/m³)                 | 1 mg/m <sup>3</sup>     |  |
| USA NIOSH  | NIOSH REL (STEL) (mg/m <sup>3</sup> )   | 3 mg/m <sup>3</sup>     |  |
| USA IDLH   | US IDLH (mg/m <sup>3</sup> )            | 500 mg/m <sup>3</sup>   |  |
| USA OSHA   | OSHA PEL (Ceiling) (mg/m <sup>3</sup> ) | 5 mg/m <sup>3</sup>     |  |
| Molybdenum                                       | ו (7439-98-7)                           |                         |  |
| USA ACGIH  | ACGIH TWA (mg/m³)                       | 3 mg/m <sup>3</sup>     |  |
| USA IDLH   | US IDLH (mg/m³)                         | 5000 mg/m³              |  |
| Silicon (7440                                    | -21-3)                                  |                         |  |
| USA NIOSH  | NIOSH REL (TWA) (mg/m³)                 | 5 mg/m <sup>3</sup>     |  |
| USA OSHA   | OSHA PEL (TWA) (mg/m³)                  | 5 mg/m <sup>3</sup>     |  |
| Titanium dio                                     | xide (13463-67-7)                       |                         |  |
| USA ACGIH  | ACGIH TWA (mg/m³)                       | 10 mg/m <sup>3</sup>    |  |
| USA IDLH   | US IDLH (mg/m <sup>3</sup> )            | 5000 mg/m <sup>3</sup>  |  |
| USA OSHA   | OSHA PEL (TWA) (mg/m³)                  | 15 mg/m <sup>3</sup>    |  |
| Aluminum oxide (1344-28-1)                       |   |                         |  |
| USA OSHA   | OSHA PEL (TWA) (mg/m³)                  | 5 mg/m <sup>3</sup>     |  |
| Cobalt (7440-48-4)                               |   |                         |  |
| USA ACGIH  | ACGIH TWA (mg/m³)                       | 0.02 mg/m <sup>3</sup>  |  |
|  |   |                         |  |

NIOSH REL (TWA) (mg/m<sup>3</sup>)

OSHA PEL (TWA) (mg/m<sup>3</sup>)

US IDLH (mg/m<sup>3</sup>)

**USA NIOSH** 

**USA IDLH** 

**USA OSHA** 

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0.05 mg/m<sup>3</sup>

20 mg/m<sup>3</sup>

0.1 mg/m<sup>3</sup>

5 mg/m<sup>3</sup>

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| USA ACGIH    | ACGIH STEL (mg/m <sup>3</sup> )          | 10 mg/m <sup>3</sup> |  |
|--------------|--|----------------------|--|
| USA NIOSH    | NIOSH REL (TWA) (mg/m³)                  | 5 mg/m <sup>3</sup>  |  |
| USA NIOSH    | NIOSH REL (STEL) (mg/m <sup>3</sup> )    | 10 mg/m <sup>3</sup> |  |
| Tantalum (74 | Tantalum (7440-25-7)                     |                      |  |
| USA NIOSH    | NIOSH REL (TWA) (mg/m³)                  | 5 mg/m <sup>3</sup>  |  |
| USA NIOSH    | NIOSH REL (STEL) (mg/m <sup>3</sup> )    | 10 mg/m <sup>3</sup> |  |
| USA IDLH     | US IDLH (mg/m <sup>3</sup> )             | 2500 mg/m³           |  |
| USA OSHA     | OSHA PEL (TWA) (mg/m³)                   | 5 mg/m <sup>3</sup>  |  |
| Vanadium pe  | Vanadium pentoxide (1314-62-1)           |                      |  |
| USA ACGIH    | ACGIH TWA (mg/m³)                        | 0.05 mg/m³           |  |
| USA NIOSH    | NIOSH REL (ceiling) (mg/m <sup>3</sup> ) | 0.05 mg/m³           |  |
| USA IDLH     | US IDLH (mg/m³)                          | 35 mg/m <sup>3</sup> |  |

### 8.2. Exposure Controls

Appropriate Engineering Controls

: Ensure adequate ventilation, especially in confined areas. In powdered form: Avoid dust production. Take precautionary measures against static discharges. Use explosion-proof equipment.

**Personal Protective Equipment** 

: During metal processing: Safety glasses. Gloves. Protective clothing. Insufficient ventilation: wear respiratory protection.



Hand Protection Eye Protection Respiratory Protection

- : Impermeable protective gloves.
- : Safety glasses.
- : Fumes and dust: If exposure limits are exceeded or irritation is experienced, NIOSH approved respiratory protection should be worn.

### **SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

| 9.1. Information on Basic Physical and Chemical Properties |                        |  |
|--|------------------------|--|
| Physical State   | : Solid                |  |
| Appearance   | : Gray. Ingots.        |  |
| Color  | : Metallic,Silver,Gray |  |
| Odor   | : Odorless.            |  |
| Odor Threshold   | : No data available    |  |
| рН   | : No data available    |  |
| Relative Evaporation Rate (butylacetate=1)                 | : No data available    |  |
| Melting Point  | : 1537 °C (2800 °F)    |  |
| Freezing Point   | : No data available    |  |
| Boiling Point  | : No data available    |  |
| Flash Point  | : No data available    |  |
| Auto-ignition Temperature                                  | : No data available    |  |
| Decomposition Temperature                                  | : No data available    |  |
| Flammability (solid, gas)                                  | : No data available    |  |
| Vapor Pressure   | : No data available    |  |
| Relative Vapor Density at 20 °C                            | : No data available    |  |
| Relative Density   | : 7.6 - 7.8            |  |
| Specific Gravity   | : Not available        |  |
| Solubility   | : Water: Insoluble     |  |
| Log Pow  | : No data available    |  |
| Log Kow  | : No data available    |  |
| Viscosity, Kinematic                                       | : No data available    |  |
| Viscosity, Dynamic   | : No data available    |  |
|  |                        |  |

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| Explosive Properties | : No data available |
|----------------------|---------------------|
|                      |                     |

### **Oxidizing Properties**

**Explosive Limits** 

9.2. Other Information

**VOC** content

: 0%

### **SECTION 10: STABILITY AND REACTIVITY**

10.1 Reactivity: Product itself is not explosive but if dust is generated, dust clouds suspended in air can be explosive.

: None.

: No data available

**10.2** Chemical Stability: Product is stable.

10.3 Possibility of Hazardous Reactions: Hazardous polymerization will not occur.

**10.4 Conditions to Avoid:** Dust, chips, or ribbons can be ignited more easily, by an ignition source, by improper machining, or by spontaneous combustion if finely divided and damp.

**10.5** Incompatible Materials: Incompatible with: strong acids. Mineral acids. Corrosive substances in contact with metals may produce flammable hydrogen gas.

**10.6** Hazardous Decomposition Products: Under conditions of fire this material may produce: Metal oxides.

### **SECTION 11: TOXICOLOGICAL INFORMATION**

#### 11.1. Information On Toxicological Effects

Acute Toxicity: Not classified.

| Iron oxide (Fe2O3) (1309-37-1)   |  |  |
|--|--|--|
| LD50 Oral Rat  | <b>50 Oral Rat</b> > 10000 mg/kg                     |  |
| Nickel (7440-02-0)   |  |  |
| LD50 Oral Rat  | > 9000 mg/kg   |  |
| Manganese (7439-96-5)  |  |  |
| ATE (Oral)   | 9000.000 mg/kg body weight                           |  |
| Titanium dioxide (13463-67-7)  |  |  |
| LD50 Oral Rat  | > 10000 mg/kg  |  |
| Aluminum oxide (1344-28-1)   |  |  |
| LD50 Oral Rat  | > 15900 mg/kg  |  |
| LC50 Inhalation Rat (mg/l)   | > 2.3 mg/l/4h  |  |
| Carbon (7440-44-0)   |  |  |
| LD50 Oral Rat  | > 10000 mg/kg  |  |
| Cobalt (7440-48-4)   |  |  |
| LD50 Oral Rat  | 6170 mg/kg   |  |
| LC50 Inhalation Rat (mg/l)   | > 10 mg/l (Exposure time: 1 h)                       |  |
| Vanadium pentoxide (1314-62-1)   |  |  |
| LD50 Oral Rat  | 221.1 - 715.7 mg/kg                                  |  |
| LD50 Dermal Rabbit   | 50 mg/kg   |  |
|  | .C50 Inhalation Rat (mg/l)     2.21 mg/l/4h          |  |
| Skin Corrosion/Irritation: Not classified                                  |  |  |
| Serious Eye Damage/Irritation: Not classified                              |  |  |
| Respiratory or Skin Sensitization: Not classified. Not classified.         |  |  |
| Germ Cell Mutagenicity: Not classified<br>Carcinogenicity: Not classified. |  |  |
|  |  |  |
| IARC group   | on oxide (Fe2O3) (1309-37-1)<br>RC group 3           |  |
|  |  |  |
| Chromium (7440-47-3)<br>IARC group   | 3  |  |
|  | 5  |  |
| Nickel (7440-02-0)<br>IARC group   | 2B   |  |
| National Toxicity Program (NTP) Status                                     | ZB<br>Reasonably anticipated to be Human Carcinogen. |  |
| wational toxicity riografii (NTP) status                                   |  |  |

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| Titanium dioxide (13463-67-7)          |                              |  |
|--|------------------------------|--|
| IARC group                             | 2B                           |  |
| Cobalt (7440-48-4)                     |                              |  |
| IARC group                             | 2B                           |  |
| Vanadium pentoxide (1314-62-1)         |                              |  |
| IARC group                             | 2B                           |  |
| National Toxicity Program (NTP) Status | Evidence of Carcinogenicity. |  |

Reproductive Toxicity: Not classified.

Specific Target Organ Toxicity (Single Exposure): Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified.

#### Aspiration Hazard: Not classified

**Symptoms/Injuries After Inhalation:** During welding, the most significant route of exposure is by the inhalation (breathing) of welding fumes. If welding fumes are inhaled, they can cause a condition commonly known as metal fume fever with symptoms which resemble influenza. Symptoms may be delayed 4-12 hours and begin with a sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms may include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalized feeling of malaise. Fever, chills, muscular pain, mild to severe headache, nausea, occasional vomiting, exaggerated mental activity, profuse sweating, excessive urination, diarrhea and prostration may also occur.

Symptoms/Injuries After Skin Contact: Dust may cause irritation in skin folds or by contact in combination with tight clothing. Contact with hot, molten metal will cause thermal burns. Arc rays and sparks can burn skin.

Symptoms/Injuries After Eye Contact: Dust generated from material cutting may cause a slight irritation. Slivers may be generated, which could cause mechanical irritation or injure the eye. Dusts caused from milling and physical alteration will likely cause eye irritation. Fumes from thermal decomposition or molten material will likely be irritating to the eyes.

Symptoms/Injuries After Ingestion: If large amounts are ingested: Gastrointestinal irritation.

**Chronic Symptoms:** In massive form, no hazard exists. If physically altered to present slivers, ribbons, dusts or fumes from molten material: Molten material may produce fumes that are toxic, or irritating, and may cause metal fume fever. When machined or physically altered material may produce dusts or ribbons that may be irritating or harmful.

Chromium: Certain hexavalent chromium compounds have been demonstrated to be carcinogenic on the basis of epidemiological investigations on workers and experimental studies in animals. Increased incidences of respiratory cancer have been found in chromium (VI) workers. There is an increased incidence of lung cancer in industrial workers exposed to chromium (VI) compounds. Please refer to IARC volume 23 for a more detailed discussion.

Nickel: May cause a form of dermatitis known as nickel itch. Intestinal irritation, which may cause disorders, convulsions and asphyxia.

Aluminum: Inhalation of finely divided aluminum powder may cause pulmonary fibrosis.

Copper: Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin and hair. Tissue damage of mucous membranes may follow chronic dust exposure.

## SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

| Nickel (7440-02-0)             |  |
|--------------------------------|--|
| LC50 Fish 1                    | 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)                    |
| EC50 Daphnia 1                 | 100 mg/l (Exposure time: 48 h - Species: Daphnia magna)                        |
| EC50 Other Aquatic Organisms 1 | 0.18 mg/l (Exposure time: 72 h - Species: Pseudokirchneriella subcapitata)     |
| LC 50 Fish 2                   | 1.3 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [semi-static])        |
| EC50 Daphnia 2                 | 1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])                 |
| EC50 Other Aquatic Organisms 2 | 0.174 (0.174 - 0.311) mg/l (Exposure time: 96 h - Species: Pseudokirchneriella |
|                                | subcapitata [static])  |
| Aluminum oxide (1344-28-1)     |  |
| LC50 Fish 1                    | 14.6 mg/l  |
| EC50 Daphnia 1                 | 38.2 mg/l  |
| NOEC (acute)                   | > 50 mg/l  |
| Cobalt (7440-48-4)             |  |
| LC50 Fish 1                    | 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [static])           |
|                                | · · · · · · · · · · · · · · · · · · ·  |

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| 12.2. Persistence and Degradability                       |  |  |
|---|--|--|
| Stainless Steel Ingot                                     |  |  |
| Persistence and Degradability Not readily biodegradable.  |  |  |
| 12.3. Bioaccumulative Potential                           |  |  |
| Cobalt (7440-48-4)  |  |  |
| BCF fish 1 (no bioaccumulation)                           |  |  |
| 12.4 Mahility in Soil Ne additional information evolution |  |  |

12.4. Mobility in Soil No additional information available

### **12.5.** Other Adverse Effects

No additional information available

### **SECTION 13: DISPOSAL CONSIDERATIONS**

### 13.1. Waste treatment methods

Sewage Disposal Recommendations: Do not empty into drains; dispose of this material and its container in a safe way. Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, and international regulations.

### **SECTION 14: TRANSPORT INFORMATION**

**14.1 In Accordance with DOT** Not regulated for transport

**14.2 In Accordance with IMDG** Not regulated for transport

**14.3 In Accordance with IATA** Not regulated for transport

### SECTION 15: REGULATORY INFORMATION

### 15.1 US Federal Regulations

| Stainless Steel Ingot   |   |  |  |
|---|---|--|--|
| SARA Section 311/312 Hazard Classes                                       | Fire hazard   |  |  |
| Iron oxide (Fe2O3) (1309-37-1)  |   |  |  |
| Listed on the United States TSCA (Toxic Substances Contro                 | Listed on the United States TSCA (Toxic Substances Control Act) inventory |  |  |
| Chromium (7440-47-3)  |   |  |  |
| Listed on the United States TSCA (Toxic Substances Contro                 | ol Act) inventory   |  |  |
| Listed on SARA Section 313 (Specific toxic chemical listing               | s)  |  |  |
| SARA Section 313 - Emission Reporting                                     | 1.0 %   |  |  |
| Nickel (7440-02-0)  |   |  |  |
| Listed on the United States TSCA (Toxic Substances Contro                 | ol Act) inventory   |  |  |
| Listed on SARA Section 313 (Specific toxic chemical listing               | is)   |  |  |
| RQ (Reportable quantity, section 304 of EPA's List of                     | 100 lb (only applicable if particles are < 100 $\mu$ m)                   |  |  |
| Lists) :  |   |  |  |
| SARA Section 313 - Emission Reporting                                     | 0.1 %   |  |  |
| Manganese (7439-96-5)   |   |  |  |
| Listed on the United States TSCA (Toxic Substances Contro                 |   |  |  |
| Listed on SARA Section 313 (Specific toxic chemical listing               | s)  |  |  |
| SARA Section 313 - Emission Reporting 1.0 %                               |   |  |  |
| Molybdenum (7439-98-7)  |   |  |  |
| Listed on the United States TSCA (Toxic Substances Control Act) inventory |   |  |  |
| Silicon (7440-21-3)   |   |  |  |
| Listed on the United States TSCA (Toxic Substances Control Act) inventory |   |  |  |
| Titanium dioxide (13463-67-7)   |   |  |  |
| Listed on the United States TSCA (Toxic Substances Control Act) inventory |   |  |  |
| Aluminum oxide (1344-28-1)  |   |  |  |
| Listed on the United States TSCA (Toxic Substances Control Act) inventory |   |  |  |
| Listed on SARA Section 313 (Specific toxic chemical listings)             |   |  |  |
| SARA Section 313 - Emission Reporting1.0 % (fibrous forms)                |   |  |  |
| Carbon (7440-44-0)  |   |  |  |
| Listed on the United States TSCA (Toxic Substances Contro                 | ol Act) inventory   |  |  |
|   |   |  |  |

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| according to Federal Register / Vol. //, No. 58 / Monday, March 26, 2012 | ,  |  |
|--|--|--|
| Cobalt (7440-48-4)   |  |  |
| Listed on the United States TSCA (Toxic Substances Contro                |  |  |
| Listed on SARA Section 313 (Specific toxic chemical listings)            |  |  |
| SARA Section 313 - Emission Reporting                                    | 0.1 %  |  |
| Tungsten (7440-33-7)   |  |  |
| Listed on the United States TSCA (Toxic Substances Contro                | ol Act) inventory  |  |
| Tantalum (7440-25-7)   |  |  |
| Listed on the United States TSCA (Toxic Substances Contro                | ol Act) inventory  |  |
| Vanadium pentoxide (1314-62-1)   |  |  |
| Listed on the United States TSCA (Toxic Substances Contro                | ol Act) inventory  |  |
| Listed on SARA Section 302 (Specific toxic chemical listing              |  |  |
| SARA Section 302 Threshold Planning Quantity (TPQ)                       | ≤ 10000  |  |
| 15.2 US State Regulations  |  |  |
| Stainless Steel Ingot()  |  |  |
| U.S California - Proposition 65 - Carcinogens List                       | WARNING: This product contains chemicals known to the State of |  |
|  | California to cause cancer.                                    |  |
| State or local regulations   | WARNING! This product contains one or more substances known to |  |
|  | the State of California to cause:                              |  |
|  | Cancer   |  |
| Nickel (7440-02-0)   |  |  |
| U.S California - Proposition 65 - Carcinogens List                       | WARNING: This product contains chemicals known to the State of |  |
|  | California to cause cancer.                                    |  |
| Titanium dioxide (13463-67-7)  |  |  |
| U.S California - Proposition 65 - Carcinogens List                       | WARNING: This product contains chemicals known to the State of |  |
|  | California to cause cancer.                                    |  |
| Cobalt (7440-48-4)   | L  |  |
| U.S California - Proposition 65 - Carcinogens List                       | WARNING: This product contains chemicals known to the State of |  |
|  | California to cause cancer.                                    |  |
| Vanadium pentoxide (1314-62-1)   |  |  |
| U.S California - Proposition 65 - Carcinogens List                       | WARNING: This product contains chemicals known to the State of |  |
|  | California to cause cancer.                                    |  |
| Iron oxide (Fe2O3) (1309-37-1)   |  |  |
| U.S Massachusetts - Right To Know List                                   |  |  |
| U.S New Jersey - Right to Know Hazardous Substance Li                    | st   |  |
| U.S Pennsylvania - RTK (Right to Know) List                              |  |  |
| Chromium (7440-47-3)   |  |  |
| U.S Massachusetts - Right To Know List                                   |  |  |
| U.S New Jersey - Right to Know Hazardous Substance Li                    | st   |  |
| U.S Pennsylvania - RTK (Right to Know) List                              |  |  |
| Nickel (7440-02-0)   |  |  |
| U.S Massachusetts - Right To Know List                                   |  |  |
| U.S New Jersey - Right to Know Hazardous Substance List                  |  |  |
| U.S Pennsylvania - RTK (Right to Know) List                              |  |  |
| Manganese (7439-96-5)  |  |  |
| U.S Massachusetts - Right To Know List                                   |  |  |
| U.S New Jersey - Right to Know Hazardous Substance List                  |  |  |
| U.S Pennsylvania - RTK (Right to Know) List                              |  |  |
| Molybdenum (7439-98-7)   |  |  |
| U.S Massachusetts - Right To Know List                                   |  |  |
| U.S New Jersey - Right to Know Hazardous Substance List                  |  |  |
| U.S Pennsylvania - RTK (Right to Know) List                              |  |  |
|  |  |  |

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| Silicon (7440-21-3)                                     |
|---|
| U.S Massachusetts - Right To Know List                  |
| U.S New Jersey - Right to Know Hazardous Substance List |
| U.S Pennsylvania - RTK (Right to Know) List             |
| Titanium dioxide (13463-67-7)                           |
| U.S Massachusetts - Right To Know List                  |
| U.S New Jersey - Right to Know Hazardous Substance List |
| U.S Pennsylvania - RTK (Right to Know) List             |
| Aluminum oxide (1344-28-1)                              |
| U.S Massachusetts - Right To Know List                  |
| U.S New Jersey - Right to Know Hazardous Substance List |
| U.S Pennsylvania - RTK (Right to Know) List             |
| Carbon (7440-44-0)                                      |
| U.S Idaho - Occupational Exposure Limits - TWAs         |
| Cobalt (7440-48-4)                                      |
| U.S Massachusetts - Right To Know List                  |
| U.S New Jersey - Right to Know Hazardous Substance List |
| U.S Pennsylvania - RTK (Right to Know) List             |
| Tungsten (7440-33-7)                                    |
| U.S Massachusetts - Right To Know List                  |
| U.S New Jersey - Right to Know Hazardous Substance List |
| U.S Pennsylvania - RTK (Right to Know) List             |
| Tantalum (7440-25-7)                                    |
| U.S Massachusetts - Right To Know List                  |
| U.S Pennsylvania - RTK (Right to Know) List             |
| Vanadium pentoxide (1314-62-1)                          |
| U.S Massachusetts - Right To Know List                  |
| U.S New Jersey - Right to Know Hazardous Substance List |
| U.S Pennsylvania - RTK (Right to Know) List             |

# **SECTION 16: OTHER INFORMATION**

**Other Information** : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

### GHS Full Text Phrases:

| Acute Tox. 1 (Dermal)               | Acute toxicity (dermal) Category 1                               |
|-------------------------------------|--|
| Acute Tox. 1 (Inhalation:dust,mist) | Acute toxicity (inhalation:dust,mist) Category 1                 |
| Acute Tox. 4 (Inhalation:dust,mist) | Acute toxicity (inhalation:dust,mist) Category 4                 |
| Acute Tox. 4 (Oral)                 | Acute toxicity (oral) Category 4                                 |
| Aquatic Acute 1                     | Hazardous to the aquatic environment - Acute Hazard Category 1   |
| Aquatic Acute 3                     | Hazardous to the aquatic environment - Acute Hazard Category 3   |
| Aquatic Chronic 1                   | Hazardous to the aquatic environment - Chronic Hazard Category 1 |
| Aquatic Chronic 2                   | Hazardous to the aquatic environment - Chronic Hazard Category 2 |
| Aquatic Chronic 3                   | Hazardous to the aquatic environment - Chronic Hazard Category 3 |
| Carc. 2                             | Carcinogenicity Category 2                                       |
| Carc. Not classified                | Carcinogenicity Not classified                                   |
| Comb. Dust                          | Combustible Dust   |
| Eye Irrit. 2A                       | Serious eye damage/eye irritation Category 2A                    |
| Flam. Sol. 1                        | Flammable solids Category 1                                      |
| Flam. Sol. 2                        | Flammable solids Category 2                                      |
| Repr. 2                             | Reproductive toxicity Category 2                                 |
| Resp. Sens. 1B                      | Respiratory sensitisation Category 1B                            |
| Skin Sens. 1                        | Skin sensitization Category 1                                    |

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| STOT RE 1                                  | Specific target organ toxicity (repeated exposure) Category 1  |
|--|--|
| H228                                       | Flammable solid  |
| H232                                       | May form combustible dust concentrations in air  |
| H302                                       | Harmful if swallowed   |
| H310                                       | Fatal in contact with skin   |
| H317                                       | May cause an allergic skin reaction  |
| H319                                       | Causes serious eye irritation  |
| H330                                       | Fatal if inhaled   |
| H332                                       | Harmful if inhaled   |
| H334                                       | May cause allergy or asthma symptoms or breathing difficulties if inhaled  |
| H351                                       | Suspected of causing cancer  |
| H361                                       | Suspected of damaging fertility or the unborn child  |
| H372                                       | Causes damage to organs through prolonged or repeated exposure   |
| H400                                       | Very toxic to aquatic life   |
| H402                                       | Harmful to aquatic life  |
| H410                                       | Very toxic to aquatic life with long lasting effects   |
| H411                                       | Toxic to aquatic life with long lasting effects  |
| H412                                       | Harmful to aquatic life with long lasting effects  |
| health hazard<br>fire hazard<br>reactivity | <ul> <li>1 - Exposure could cause irritation but only minor residual injury even if no treatment is given.</li> <li>0 - Materials that will not burn.</li> <li>0 - Normally stable, even under fire exposure conditions, and are not reactive with water.</li> </ul> |

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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